

Tape No: 6-717BLK-A

Features:

- Acrylic solvent based adhesive
- High shear and moderate tack for secure and long-term bonding applications
- Reinforced with Black 4 PCF cross-linked polyethylene foam tape
- Highly resistant to solvent, chemical UV, aging and heat
- **Excellent for outdoor applications**

Technical Data:			
Adhesive System:	Solvent Acrylic		
Carrier:	Polyethylene Foam		
Foam Density:	4 PCF		
Liner Material:	Glassine Paper		
Liner Thickness:	3 mil		
Liner Density:	#60 (90 g/m ²)		
Liner Color:	White		
Tape Color:	Black		
Tape Thickness:	1/16" (1.5 ± 0.15 mm)		
Tack:	J Dow No. 20		
Loop Tack:	FINAT-9	77.6 oz/inch	(2.2kgs/25mm)
Peel Adhesion:	PSTC-3	60.0 oz/inch	(1.7 ± 0.1 kg/25mm)
Shear Strength:	Over 24 hrs with 70.6 oz loading on 1" x 1" (2.0 kg/25mm x 25mm) bonding 2 stainless steel plates at 77°F (25°C)		
Heat Resistance:	Over 24 hrs with 17.6 oz loading on 1" x 1" (0.5 kg/25mm x 25mm) bonding 2 stainless steel plates at 176°F (80°C)		
Normal Tensile Strength:	Over 44.1 lbs/1" x 1" (20 kgs/25mm x 25mm)		
Service Temperature:	-40°F ~ 212°F (-40°C ~ 100°C)		

Applications:

- Excellent resistance to extreme weather conditions, ideal for outdoor applications
- Highly recommended for exterior decoration applications, e.g. car side molding
- Ideal for bonding and repair of plastic profile and decorative trims

Storage and Shelf Life:

For best results, store this product at 72°F (22°C) and 50% relative humidity, use within 2 years of date of receipt.

NOTE: The above data should be considered representative only and should not be used for specification purposes.

The above mentioned data represent the average obtained in our laboratory. Suggestion for use and final results on our best technical experiences but cannot be intended as our commitment or liability. The user will determine the suitability of the product and the method of application for each specific use.